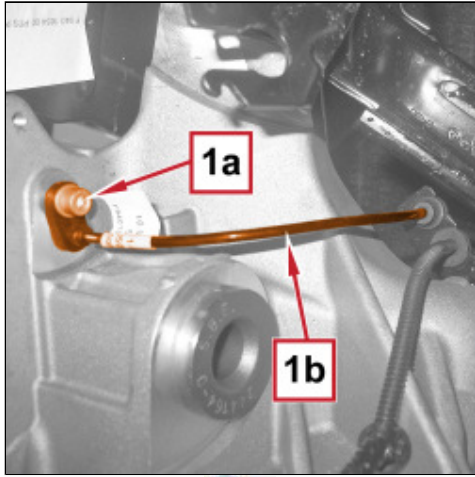
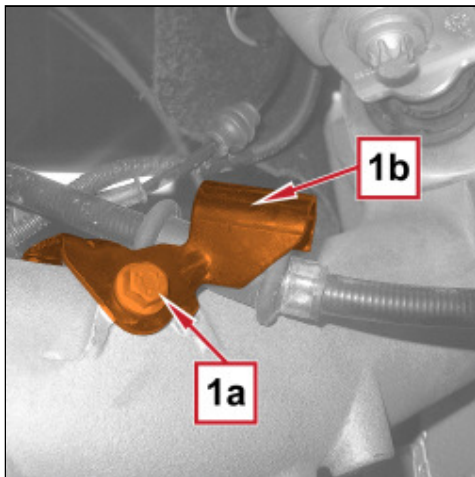


191 - Giulietta 1.4 Turbo MultiAir STUB AXLE FOR ONE REAR WHEEL HUB, LEFT OR RIGHT - R.R WITH HUB REMOVED - INCLUDES BUSH REPLACEMENT IF NECESSARY - CHECK WHEEL GEOMETRY SEPARATELY 4450D14

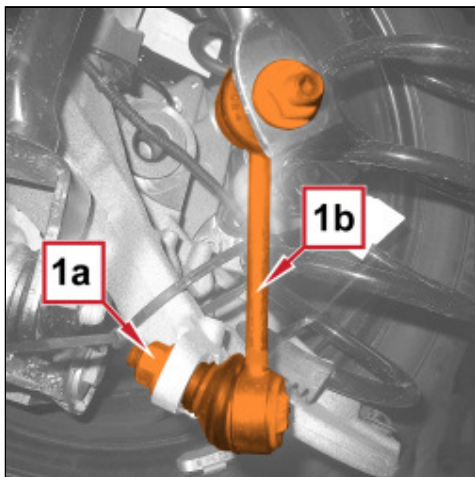
 Removing ( [Refitting](#)  )



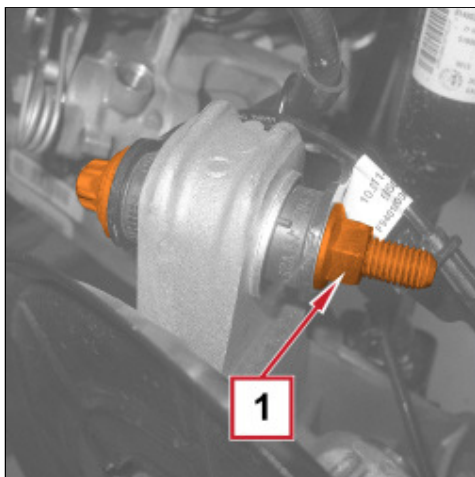
1. Undo the fixing screw (1a) for rear revolution sensor (1b) and release it from the retaining clips.



1. Undo the screw (1a) fixing the handbrake cable mounting bracket (1b).
- Release the handbrake cable from the retainers.

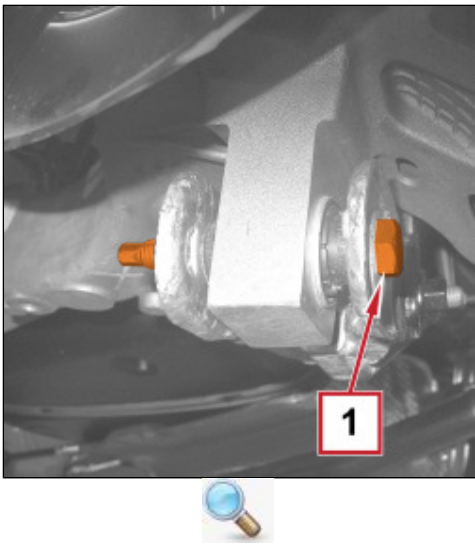


1. Undo the lower fixing nut (1a) and disconnect the rear suspension anti-roll bar joint (1b).

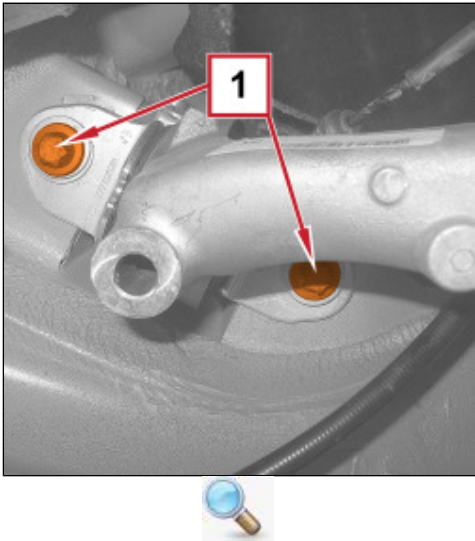


1. Undo the upper bolt fixing the stub axle to the rear track control arm.

1. Undo the lower bolt fixing the stub axle to the rear track control arm.

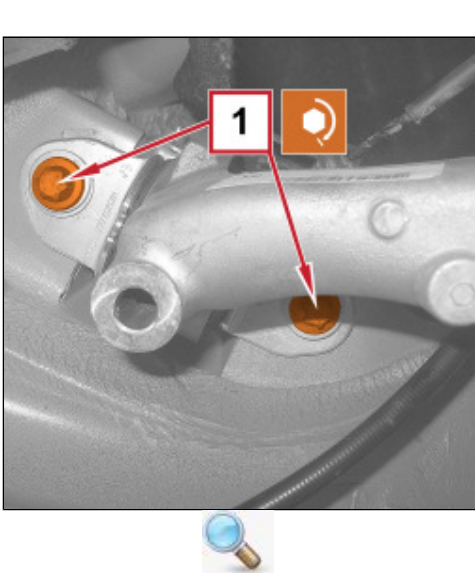
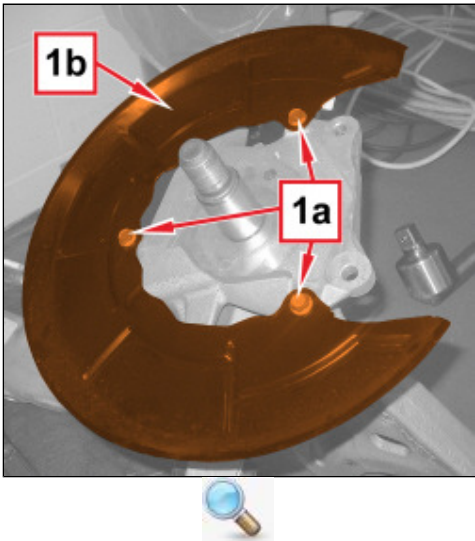


1. Undo the lower body fixing screws (1a) and remove the stub axle for one rear wheel hub (1b).



 Bushes are not available as spare parts and cannot be replaced. In the event of damage, replace the rear wheel stub axle.

1. Working at the bench, undo the fixing screws (1a) and remove the disc guard (1b).



 Refitting ( [Removing](#)  )

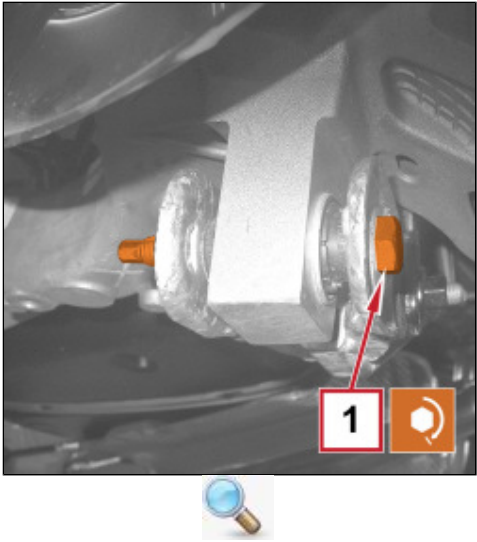
- Working at the bench, fit the disc guard on the stub axle and tighten the fixing screws.

1. Fit the stub axle for one rear wheel hub in its housing and tighten the lower body fixing screws to the prescribed torque.

| Component        | Fastening | Ø   | Value (daNm) | Validity |
|------------------|-----------|-----|--------------|----------|
| Rear wheel strut | Screw     | M12 | 12.0 ÷ 13.0  |          |

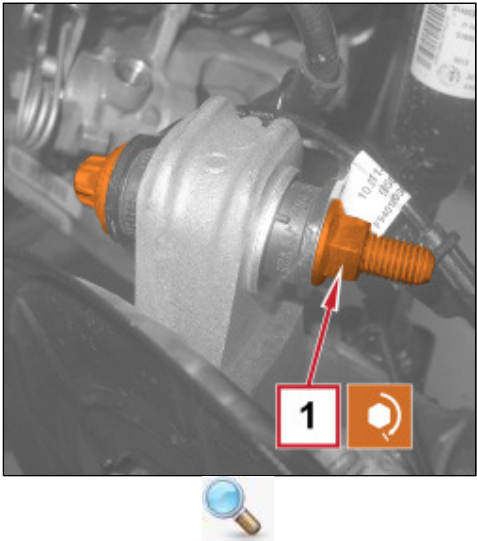
1. Tighten the lower bolt fixing the stub axle to the rear track control arm to the prescribed torque.

| Component          | Fastening | Ø | Value (daNm) | Validity |
|--------------------|-----------|---|--------------|----------|
| Stub axle to lower |           |   |              |          |



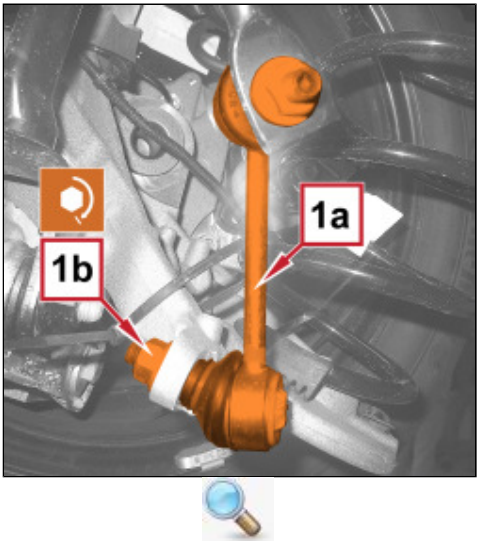
|                            |     |     |             |  |
|----------------------------|-----|-----|-------------|--|
| wishbone<br>(camber screw) | Nut | M12 | 10.8 ÷ 13.2 |  |
|----------------------------|-----|-----|-------------|--|

1. Tighten the upper bolt fixing the stub axle to the rear track control arm.



| Component                         | Fastening | Ø   | Value<br>(daNm) | Validity |
|-----------------------------------|-----------|-----|-----------------|----------|
| Stub axle to<br>upper<br>wishbone | Nut       | M12 | 12.2 ÷ 14.8     |          |

1. Connect the rear suspension anti-roll bar joint (1a) and tighten the lower fixing nut (1b) to the prescribed torque.



| Component                                           | Fastening | Ø   | Value (daNm)     | Validity |
|-----------------------------------------------------|-----------|-----|------------------|----------|
| Wishbone to rear<br>crossmember (to be<br>replaced) | Screw     | M12 | 8.0 ÷ 10.0 + 45° |          |

- Secure the handbrake cable to the retainers.
- Tighten the screw fixing the handbrake cable mounting bracket.
- Tighten the rear rpm sensor fixing screw and engage the retaining clips.